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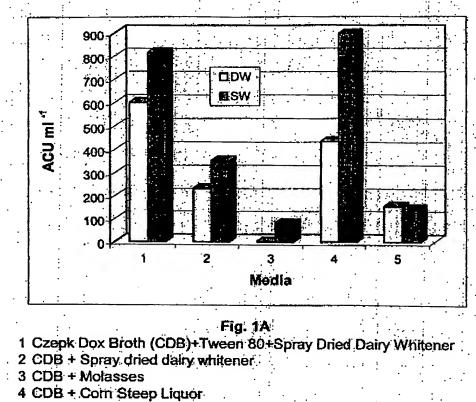
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- 4 CDB + Com Steep Liquor
 5 CDB + Soybean meal
 DW= Distilled Water
- - SW= Sea Water

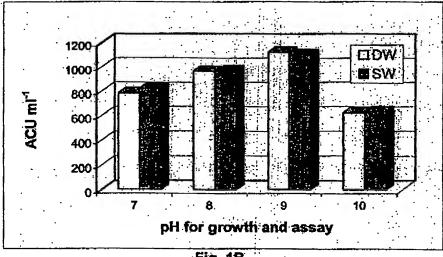
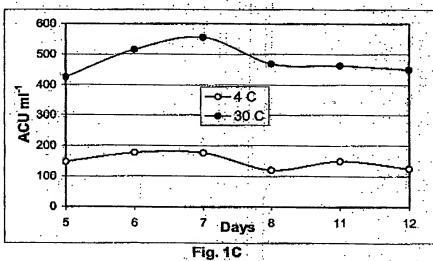
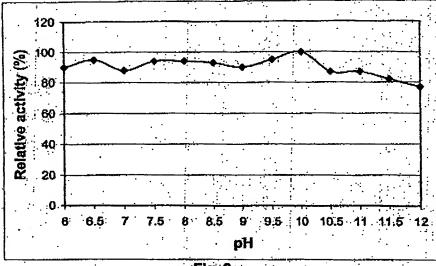


Fig. 1B





Flg. 2

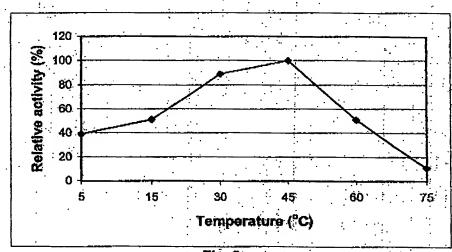
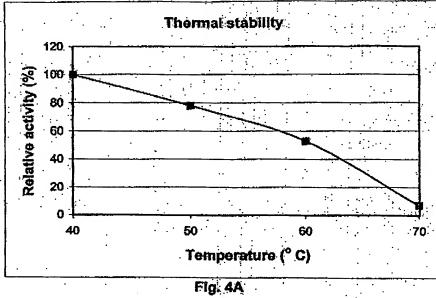
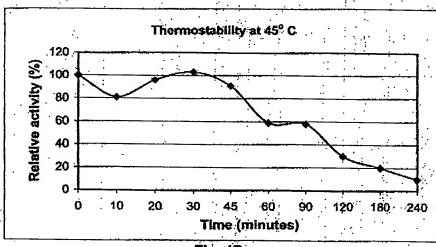
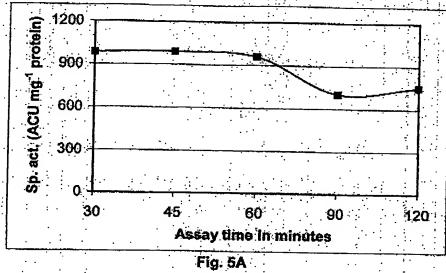


Fig. 3:







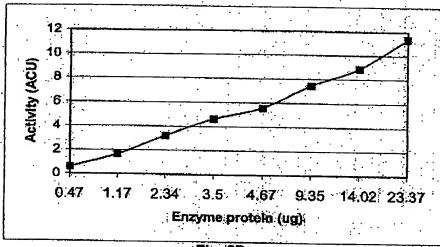
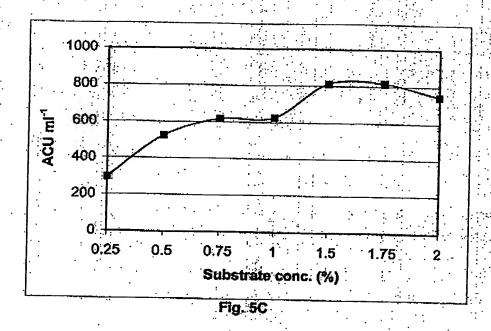


Fig. 5B



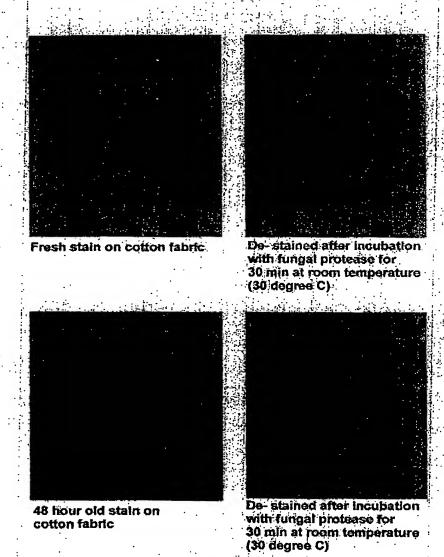


Fig. 6